

PRODUCT  
CATALOGUE

GCA  
SPIRITS



GCA  
SPIRITS

**READY TO  
BOOST YOUR SPIRITS?**



## First Glance, Clear Choice

At the point of choice, recognition is immediate: Proportion, light, and balance convey quality before the first sip. We design for that recognition and make it consistent end to end.

## From Vision to Glass

We translate your brand codes into signature glass. Design leads, engineering secures, and technology assures, delivering prestigious presence on shelf. Guided by fluidity and purposeful transformation, our solutions stay dynamic and agile to boost your impression through the power of transparency.

## Partners at Every Step

Hands-on and client-centric, we start by understanding your product, and your design and labeling needs—to be able to deliver the solution that represents it best. We define scope, put options and constraints on the table up front, and track milestones. Our proactive, wise manufacturing honors the nature of glass that embodies transformation, rebirth, eternity and change while respecting cultures and the environment for generations to come, ensuring dependable outcomes. The result is signature glass that elevates the spirit and makes your brand distinctive.

# Bespoke Solutions

## Brand Codes, Expressed in Glass

In a crowded category, the bottle is the first signal of quality of your brand. Custom design turns brand DNA into a signature; distinctive at first glance, reassuring at first touch. We bring design sensitivity together with engineering discipline, adapting fluidly to your needs to make the bottle look and feel premium.

## A Dedicated Design Studio

We customize and bring you silhouette and proportion studies, 3D visualization, design-for-manufacture, and trial-to-line validation, keeping ideas fluid while results are production-proven. We also develop bespoke label, closure, and decoration systems. The process is dynamic and agile, and the output stays consistent as portfolios evolve.

## Boost Your Clarity: Extra Flint

When the spirit should lead, choosing extra flint—an ultra-clear, colorless glass with higher brilliance and transparency than standard flint boosts. It carries smooth, fluid highlights that elevate color and provide an immediate amplification of the spirit.

## Built Light, Built Right

Elegance and responsibility move together. Our lightweight options preserve a premium look and feel while using less material and favoring recycled content. It is meaningful change for today, and a confident step into the future.



# OUR PRINCIPLES

## FLUID CREATIVITY

Creativity begins with your brand and resolves with a bottle that represents it flawlessly. We explore form, finish and closure to express your brand's identity, elevate its presence and boost the spirit within, making it the star. Our practice welcomes transformation while keeping ideas stimulating today and relevant for the future.

## CARE FOR PEOPLE & PLANET

We act with respect and care in how we work. The enduring nature of glass guides us to strive in lowering our impact by leveraging glass' timeless functionality and inherent sustainability. We champion responsible progress, keeping people, partners, cultures, and future generations at the center.

## TRANSPARENCY

From first conversation to finished bottle, we operate to boost your impression through the power of transparency: Options and constraints stated upfront, timelines and costs visible, specifications documented, milestones tracked openly. This clarity keeps progress fluid through every transition, aligns decisions, and delivers outcomes you can count on; elevating our partnership and your brand perception with consistent, production-proven quality.

A large, stylized orange shape on the right side of the page, resembling a drop or a thick brushstroke, with a rounded top and a more complex, organic bottom edge.

## MUTUAL TRUST

Trust is earned through clarity and delivery. We listen with care, protect your confidence, and keep our commitments. We keep the quality consistent, lead-times honored, details finished with elegance and finesse. Communication is concise and considered to make our partnership feel assured today and resilient for the future.

## SHARED & AMPLIFIED VALUE

We create value for your brand, your consumers, and the category by pairing an end-to-end transparent process with design-led, production-ready bottles tailored to your brand. As the market is constantly evolving, we help elevate standards across the category with an amplification that benefits the whole ecosystem.

## SUSTAINABILITY IN MOTION

Sustainability and premium move together. We prioritize raw-material conversion, higher recycled content and recycling-ready choices, while preserving the form's elegance and the spirit's clarity for measured improvements today and a more circular category tomorrow.

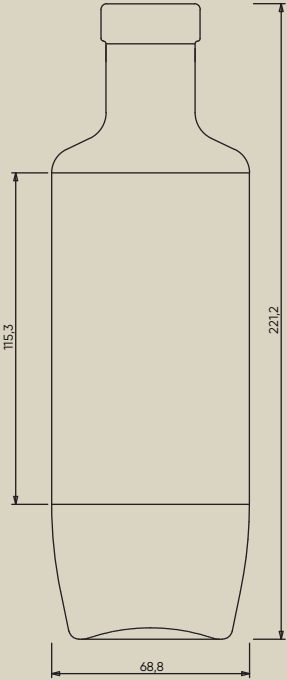
# AMSTERDAM

## Waterline Clarity

Inspired by Amsterdam’s canals and light, Amsterdam has a calm, smooth profile with gentle transitions and a confident base. Flowing surfaces catch and release light with ease; elevating the spirit.



AMSTERDAM PRODUCT SPECIFICATIONS	
PRODUCT CODE	AMS050
HEIGHT	221,2 mm
FILL CAPACITY	500 ml
FINISH TYPE	33 mm Corkmouth
AMSTERDAM PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	5
CONTAINERS PER LAYER	264
CONTAINERS PER PALLET	1320
WEIGHT OF PALLET	469 kg
HEIGHT OF PALLET	1260 mm









PREMIUM QUALITY



**RUM**

ICED IN OAK

**PRODUCER NAME**

NATURAL PRODUCT SINCE 1975

750ML - 40%

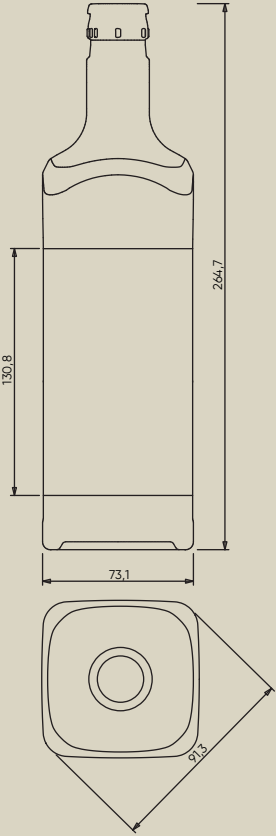
# BERLIN

## Structural Presence

Echoing the city’s brutalist design language, Berlin features strong vertical faces, crisp edges, and a squared footprint. The flat surfaces catch light beautifully, amplifying the spirit and giving it an elevated and clean read.



BERLIN PRODUCT SPECIFICATIONS	
PRODUCT CODE	BRL075
HEIGHT	264,7 mm
FILL CAPACITY	700 ml
FINISH TYPE	GF 148
BERLIN PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	6
CONTAINERS PER LAYER	169
CONTAINERS PER PALLET	1014
WEIGHT OF PALLET	710 kg
HEIGHT OF PALLET	1742 mm



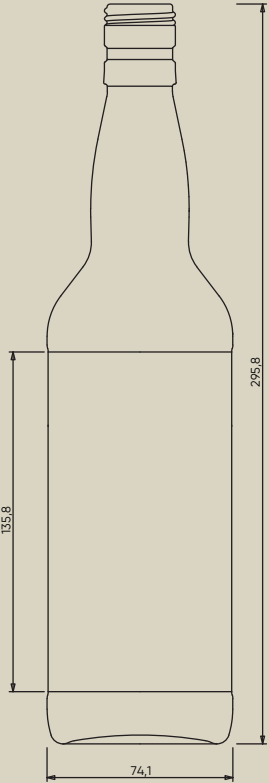
# DUBLIN

## Grounded in Craft

Lively like the city its named after, grounded in craft, Dublin balances bright clarity with urban confidence. Lightweight by design, it feels effortless in hand yet holds its poise on display. The fluid profile with a gentle shoulder and long neck boosts the spirit while nodding to the city’s past.



DUBLIN PRODUCT SPECIFICATIONS	
PRODUCT CODE	DBL070
HEIGHT	295,8 mm
FILL CAPACITY	700 ml
FINISH TYPE	GF305 30 mm Deep
DUBLIN PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	3
CONTAINERS PER LAYER	233
CONTAINERS PER PALLET	699
WEIGHT OF PALLET	265 kg
HEIGHT OF PALLET	1033 mm









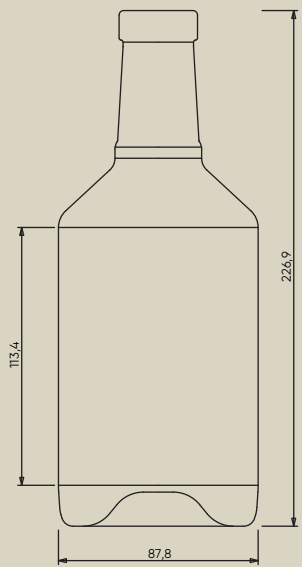
# EDINBURGH

## Stone and Light

Inspired by the city shaped of castles, Edinburgh brings strength with crafted ease. Designed with the spirit the city is famous for in mind, its fluid contours resolve into a refined shoulder that keeps the spirit front and center, while clean highlights elevate color and clarity.



EDINBURGH PRODUCT SPECIFICATIONS	
PRODUCT CODE	EDN070
HEIGHT	226,9 mm
FILL CAPACITY	700 ml
FINISH TYPE	33 mm Corkmouth
EDINBURGH PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	5
CONTAINERS PER LAYER	845
CONTAINERS PER PALLET	745
WEIGHT OF PALLET	477 kg
HEIGHT OF PALLET	1295 mm



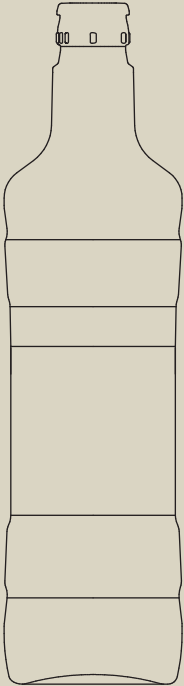
# ISTANBUL

## City in Motion

Where Bosphorus flow meets a modern skyline, Istanbul brings instant recognition. Controlled reflections amplify the spirit the city is famous for, echoing the strait’s fluidity and the city’s dynamic, ever-evolving character, elevating color and clarity at first glance.



ISTANBUL PRODUCT SPECIFICATIONS			
PRODUCT CODE	IST050	IST070	IST100
HEIGHT	259 mm	282 mm	306 mm
FILL CAPACITY	500 ml	700 ml	1000 ml
FINISH TYPE	GF 148	GF 148	GF 148
ISTANBUL PACKAGING SPECIFICATIONS			
LAYERS PER PALLET	4	4	3
CONTAINERS PER LAYER	1192	932	552
CONTAINERS PER PALLET	1490	1165	920
WEIGHT OF PALLET	382 kg	397 kg	301 kg
HEIGHT OF PALLET	1184 mm	1277 mm	1064 mm







**BOSPHORUS**

LIMITED EDITION

*Turkish Kahi*



50CL



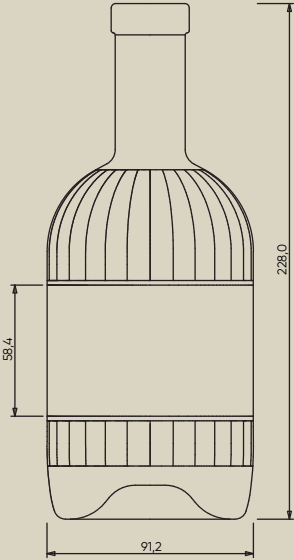
# LISBON

## Azulejo Lines

Like the city's colorful tiled facades, Lisbon radiates lively character. Vertical fluting channels light in clean bands while the rounded profile keeps everything balanced and poised.



LISBON PRODUCT SPECIFICATIONS	
PRODUCT CODE	LZB070
HEIGHT	228 mm
FILL CAPACITY	700 ml
FINISH TYPE	33 mm Corkmouth
LISBON PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	5
CONTAINERS PER LAYER	150
CONTAINERS PER PALLET	750
WEIGHT OF PALLET	418 kg
HEIGHT OF PALLET	1274 mm



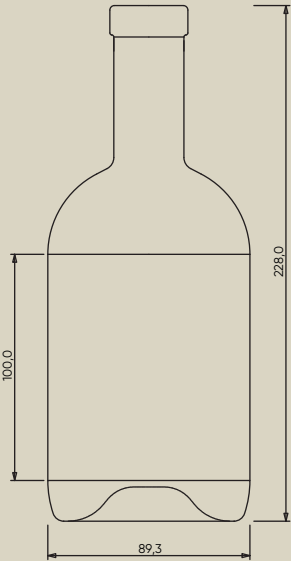
# LONDON

## Signature Clarity

A fluid silhouette with soft shoulder transitions and a steady base, evoking London's blend of flowing Thames curves and classic stone lines. Balanced in the hand and elegant on display, its proportions shape light along the shoulder always elevate the spirit.



LONDON PRODUCT SPECIFICATIONS	
PRODUCT CODE	LND070
HEIGHT	228 mm
FILL CAPACITY	700 ml
FINISH TYPE	33 mm Corkmouth
LONDON PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	5
CONTAINERS PER LAYER	158
CONTAINERS PER PALLET	790
WEIGHT OF PALLET	450 kg
HEIGHT OF PALLET	1297 mm









MILANO  
White

75CL  
13.3% vol

Product of Milano Barrels

PREMIUM WINE

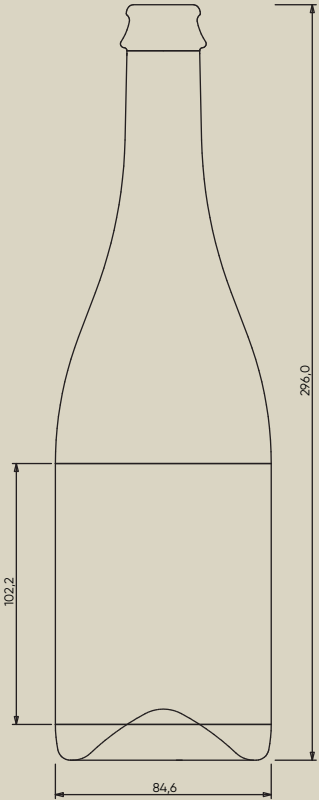
# MILAN

## Celebration Sculpted in Glass

Designed Milan’s galleries in mind, this bottle is made for the toast. A graceful, shoulderless silhouette and extended neck lend ceremony, while smooth and continuous curves work like gallery light to elevate color and clarity.



MILAN PRODUCT SPECIFICATIONS	
PRODUCT CODE	MLN075
HEIGHT	296 mm
FILL CAPACITY	750 ml
FINISH TYPE	26 Sparkling GME 13.04
MILAN PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	3
CONTAINERS PER LAYER	528
CONTAINERS PER PALLET	880
WEIGHT OF PALLET	345 kg
HEIGHT OF PALLET	1034 mm



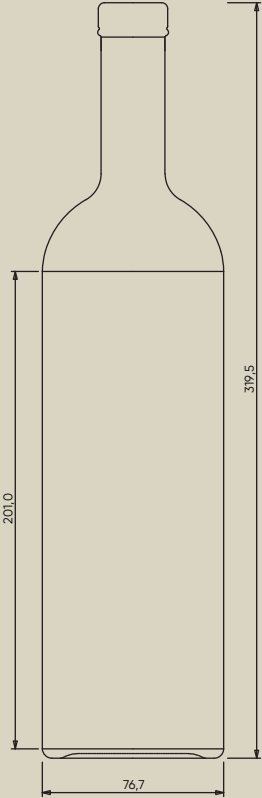
# NEWYORK

## Skyline Confidence

Inspired by the city that never sleeps, New York brings urban energy and instant recognition. Drawing it confidence by having the tallest profile, New York keeps the spirit in the spotlight. Reminding the city's iconic skyline, its clean highlights amplify color and clarity at first glance.



NEWYORK PRODUCT SPECIFICATIONS	
PRODUCT CODE	NYC075
HEIGHT	319,5 mm
FILL CAPACITY	750 ml
FINISH TYPE	Exclusive Finish
NEWYORK PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	3
CONTAINERS PER LAYER	210
CONTAINERS PER PALLET	630
WEIGHT OF PALLET	515 kg
HEIGHT OF PALLET	1104 mm











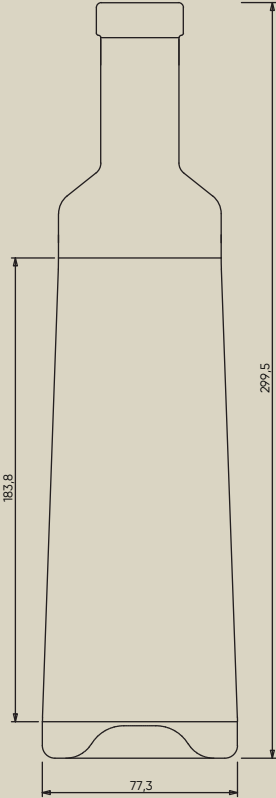
# OSLO

## Nordic Elegance

Oslo distills the restrained design language of the Nordic capital into glass. A long, clean body resolves into a defined shoulder and straight neck, giving it a distinctive elegance and finesse. Vertical surfaces guide light in even bands to elevate color and clarity.



OSLO PRODUCT SPECIFICATIONS	
PRODUCT CODE	OSL070
HEIGHT	299,5 mm
FILL CAPACITY	700 ml
FINISH TYPE	33 mm Corkmouth
OSLO PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	3
CONTAINERS PER LAYER	203
CONTAINERS PER PALLET	609
WEIGHT OF PALLET	338 kg
HEIGHT OF PALLET	1046 mm



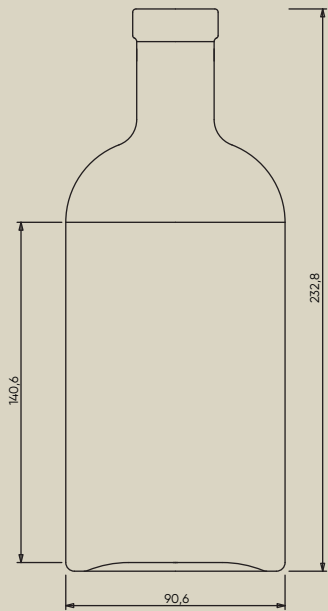
# PARIS

## Parisian Finesse

Like a couture silhouette, Paris is tailored and composed. Rounded shoulders flow into a clean cylindrical body and end with a weighted base, making it unmistakably Parisian. Its fluid curves “drape” the light with elegance, creating highlights that boost the spirit.



PARIS PRODUCT SPECIFICATIONS	
PRODUCT CODE	PRS075
HEIGHT	232,8 mm
FILL CAPACITY	750 ml
FINISH TYPE	Corcho Especial
PARIS PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	6
CONTAINERS PER LAYER	150
CONTAINERS PER PALLET	900
WEIGHT OF PALLET	809 kg
HEIGHT OF PALLET	1568 mm





**HANDCRAFTED**  
ALL NATURAL INGREDIENTS

MADE IN TÜRKİYE

# SPIRITS

DISTILLED DRY GIN

700	%44	12
MILLILITER	ALCOHOL	FLAVOURS
TASTY DRY GIN · FLAVOURFUL		

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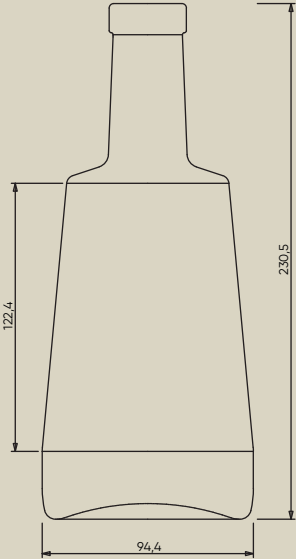
# TOKYO

## Refined Ritual

Shaped by the city's rhythm and ritual, Tokyo delivers calm energy with immediate clarity. Each gesture is precise: The lift, the pour, the set-down, all fluid in the hand thanks to balanced weight and a steady base. Built for a category that never stands still.



TOKYO PRODUCT SPECIFICATIONS	
PRODUCT CODE	TKY070
HEIGHT	230,5 mm
FILL CAPACITY	700 ml
FINISH TYPE	33 mm Corkmouth
TOKYO PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	4
CONTAINERS PER LAYER	144
CONTAINERS PER PALLET	576
WEIGHT OF PALLET	342 kg
HEIGHT OF PALLET	1073 mm



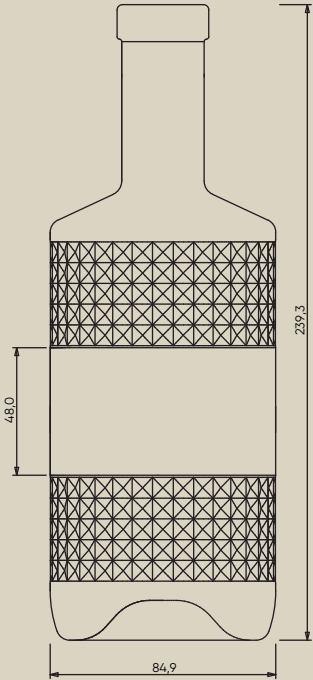
# VIENNA

## Elegant Poise

Shaped by grand boulevards and concert halls, Vienna brings composed refinement. A calm, upright profile with measured transitions and a balanced base keeps the spirit at the center, while a sculpted band of window-like pits stages a precise play of light.



VIENNA PRODUCT SPECIFICATIONS	
PRODUCT CODE	VNA070
HEIGHT	239,3 mm
FILL CAPACITY	700 ml
FINISH TYPE	33 mm Corkmouth
VIENNA PACKAGING SPECIFICATIONS	
LAYERS PER PALLET	4
CONTAINERS PER LAYER	176
CONTAINERS PER PALLET	704
WEIGHT OF PALLET	410 kg
HEIGHT OF PALLET	1108 mm







**Vienna**  
Whisky

ESTD 1890  
FINEST AGED SCOTCH MALT

SMALL BATCH RELEASE  
HANDCRAFTED & BOTTLED IN SCOTLAND  
PRODUCT OF SCOTLAND - 46% Alc./Vol. - 700ml





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